

CLA-VAL *Material Selection Guide*



Cla-Val Automatic Control Valves

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Material Selection Guide

A Recommended Little or Minor Effect B Minor to Moderate C Moderate to Severe Effect U Not Recommended - No Data Available	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
	Chemicals									
Acetaldehyde	C	-	U	C	A	A	A	A	U	U
Acetamide	-	-	-	-	-	-	-	A	A	B
Acetic Acid, Glacial	C	-	C	C	B	A	A	A	C	C
Acetic Acid, 30%	C	-	C	C	B	A	A	A	B	B
Acetic Anhydride	U	-	C	U	B	B	A	B	C	U
Acetone	A	A	A	A	A	A	A	A	U	U
Acetophenone	-	-	-	-	-	-	-	A	U	U
Acetyl Chloride	-	-	-	-	-	-	-	-	-	A
Acetylene	A	U	B	A	A	A	A	A	B	A
Acrylonitrile	C	-	A	A	A	A	A	U	U	U
Adipic Acid	-	-	-	-	-	-	-	-	A	-
Alkazene	-	-	-	-	-	-	-	U	-	B
Alum-NH ³ -Cr-K	-	-	-	-	-	-	-	A	A	U
Aluminum Acetate	-	-	-	-	-	-	-	A	B	-
Aluminum Chloride	B	-	B	B	C	A	A	A	A	A
Aluminum Fluoride	-	B	-	-	-	-	-	A	A	A
Aluminum Nitrate	-	-	-	-	-	-	-	A	A	-
Aluminum Phosphate	-	-	-	-	-	-	-	A	A	A
Aluminum Sulfate	C	A	C	C	B	A	A	A	A	A
Ammonia Anhydrous	B	-	U	A	A	A	B	A	A	U
Ammonia Gas (Cold)	-	B	-	-	-	-	-	A	A	-
Ammonia Gas (Hot)	-	-	-	-	-	-	-	B	-	U
Ammonium Carbonate	B	-	B	B	B	B	B	A	U	-
Ammonium Chloride	U	U	U	U	C	C	B	A	A	-
Ammonium Hydroxide	C	U	U	C	B	B	U	A	U	B
Ammonium Nitrate	U	U	U	U	A	A	U	A	A	-
Ammonium Nitrite	-	-	-	-	-	-	-	A	A	-
Ammonium Persulfate	-	-	-	-	-	-	-	A	U	-
Ammonium Phosphate	U	-	C	U	B	B	C	A	A	-
Ammonium Sulfate	C	B	B	C	B	B	C	A	A	-
Amyl Acetate	C	-	B	C	B	B	B	A	U	U
Amyl Alcohol	C	-	B	B	A	A	C	A	B	B
Amyl Borate	-	-	-	-	-	-	-	U	A	A
Amyl Chloronapthalene	-	-	-	-	-	-	-	U	-	A

Material Selection Guide

	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
A Recommended Little or Minor Effect										
B Minor to Moderate										
C Moderate to Severe Effect										
U Not Recommended										
- No Data Available										
Chemicals										
Amyl Napthalene	-	-	-	-	-	-	-	U	U	A
Aniline	C	-	C	C	B	B	B	B	U	C
Aniline Dyes	C	-	C	C	A	A	A	B	U	B
Aniline Hydrochloride	-	-	-	-	-	-	-	B	B	B
Animal Fats	-	-	-	-	-	-	-	B	A	A
Ansul Ether	-	-	-	-	-	-	-	C	C	U
Aqua Regia	-	U	-	-	-	-	-	C	-	B
Arochlor(s)	-	-	-	-	-	-	-	C	C	A
Arsenic Acid	U	-	U	U	B	B	U	A	A	A
Arsenic Trichloride	-	-	-	-	-	-	-	-	A	-
Askarel	-	-	-	-	-	-	-	U	B	A
Asphalt	B	A	A	B	A	A	A	U	B	A
Barium Chloride	C	A	B	C	C	C	B	A	A	A
Barium Hydroxide	B	-	B	C	B	B	B	A	A	A
Barium Sulfate	C	-	C	C	B	B	A	A	A	A
Barium Sulfide	C	-	C	C	B	B	C	A	A	A
Beer	U	A	A	U	A	A	A	A	A	A
Beet Sugar Liquors	B	A	A	B	A	A	A	A	A	A
Benzene	-	A	-	-	-	-	-	U	U	A
Benzenesulfonic Acid	-	-	-	-	-	-	-	-	-	A
Benzaldehyde	B	-	A	A	A	A	A	A	U	U
Benzyl Alcohol	-	-	-	-	-	-	-	B	U	A
Benzyl Benzoate	-	-	-	-	-	-	-	B	-	A
Benzyl Chloride	-	-	-	-	-	-	-	-	U	A
Benzoic Acid	U	-	B	U	B	B	B	-	-	A
Blast Furnace Gas	-	-	-	-	-	-	-	-	U	A
Bleach Solutions	-	B	-	-	-	-	-	A	-	A
Borax	-	A	-	-	-	-	-	A	B	A
Bordeaux Mixture	-	-	-	-	-	-	-	A	-	A
Boric Acid	U	A	B	U	B	B	A	A	A	A
Brine	C	A	B	C	B	B	A	A	A	-
Bromine - Anhydrous	-	-	-	-	-	-	-	-	-	A
Bromine Trifluoride	-	-	-	-	-	-	-	U	U	U
Bromine Water	-	-	-	-	-	-	-	-	-	A

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A Recommended Little or Minor Effect B Minor to Moderate C Moderate to Severe Effect U Not Recommended - No Data Available	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
	Chemicals									
Bromobenzene	-	-	-	-	-	-	-	U	U	A
Bunker Oil	B	-	B	B	A	A	A	-	A	A
Butadiene	B	A	C	B	A	A	C	C	U	B
Butane	B	A	A	B	B	B	B	U	A	A
Butter	-	-	-	-	-	-	-	A	A	A
Butyl Acetate	-	-	-	-	-	-	-	B	-	U
Butyl Acetyl Ricinoleate	-	-	-	-	-	-	-	A	-	A
Butyl Acrylate	-	-	-	-	-	-	-	U	-	U
Butyl Alcohol	C	-	B	B	A	A	C	B	A	A
Butyl Amine	-	-	-	-	-	-	-	U	C	U
Butyl Benzoate	-	-	-	-	-	-	-	A	-	A
Butyl Carbitol	-	-	-	-	-	-	-	A	A	A
Butyl Cellosolve	-	-	-	-	-	-	-	A	C	U
Butyl Oleate	-	-	-	-	-	-	-	B	-	A
Butyl Stearate	-	-	-	-	-	-	-	B	B	A
Butylene	A	A	A	A	A	A	A	U	B	A
Butyraldehyde	-	-	-	-	-	-	-	B	C	U
Calcium Acetate	-	-	-	-	-	-	-	A	B	U
Calcium Bisulfite	U	-	B	U	C	B	B	U	A	A
Calcium Chloride	C	-	B	C	C	B	A	A	A	A
Calcium Hydroxide	C	B	A	C	B	B	A	A	A	A
Calcium Hypochlorite	U	B	U	U	C	C	C	A	C	A
Calcium Nitrate	-	-	-	-	-	-	-	A	A	A
Calcium Sulfide	-	-	-	-	-	-	-	A	B	A
Cane Sugar Liquors	-	-	-	-	-	-	-	A	A	A
Carbamate	-	-	-	-	-	-	-	B	C	A
Carbitol	-	-	-	-	-	-	-	B	B	B
Carbolic Acid	U	B	B	U	B	B	B	B	U	A
Carbon Bisulfide	B	-	C	B	B	B	A	U	C	A
Carbon Dioxide	B	A	A	A	A	A	A	B	A	A
Carbonic Acid	U	-	U	U	B	B	A	A	A	A
Carbon Monoxide	-	-	-	-	-	-	-	A	A	A
Carbon Tetrachloride	-	B	-	-	-	-	-	U	C	A
Castor Oil	-	-	-	-	-	-	-	B	A	A

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	Chemicals									
Cellosolve	-	-	-	-	-	-	-	B	-	C
Cellosolve Acetate	-	-	-	-	-	-	-	B	U	U
Cellulube	-	-	-	-	-	-	-	A	U	A
Chlorine (Dry)	B	B	C	B	B	B	B	-	-	A
Chlorine (Wet)	U	U	U	U	U	U	C	C	-	A
Chlorine Dioxide	-	-	-	-	-	-	-	C	U	A
Chlorine Trifluoride	-	-	-	-	-	-	-	U	U	U
Chloroacetone	-	-	-	-	-	-	-	A	U	U
Chloroacetic Acid	U	B	C	U	U	U	C	B	-	-
Chlorobenzene	B	B	B	B	A	A	C	U	U	A
Chlorobromomethane	-	-	-	-	-	-	-	B	-	B
Chlorobutadiene	-	-	-	-	-	-	-	U	U	A
Chlorododecane	-	-	-	-	-	-	-	U	U	A
Chloroform	B	B	B	B	A	A	A	U	U	A
O-Chloronaphthalene	-	-	-	-	-	-	-	U	U	A
1-Chloro 1-Nitro Ethane	-	-	-	-	-	-	-	U	U	C
Chlorosulphobic Acid	-	-	-	-	-	-	-	U	U	C
Chlorotoluene	-	-	-	-	-	-	-	U	U	-
Chrome Plating Solutions	-	-	-	-	-	-	-	U	U	A
Chromic Acid	U	C	U	U	C	C	B	C	U	A
Citric Acid	-	U	-	-	-	-	-	A	A	A
Cobalt Chloride	-	-	-	-	-	-	-	A	A	-
Coconut Oil	C	-	B	C	B	B	B	A	A	-
Cod Liver Oil	-	-	-	-	-	-	-	A	A	A
Coke Oven Gas	B	-	C	B	A	A	B	-	-	A
Copper Acetate	U	-	U	U	A	A	C	A	B	-
Copper Chloride	U	-	U	U	C	C	C	A	A	A
Copper Cyanide	-	-	-	-	-	-	-	A	A	A
Copper Sulfate	U	B	U	U	B	B	A	A	A	A
Corn Oil	C	-	B	C	B	B	B	C	A	A
Cottonseed Oil	C	A	-	C	B	B	B	A	A	A
Creosote	B	-	B	B	B	B	A	U	B	A
Cresol	-	-	-	-	-	-	-	U	C	A
Cresylic Acid	U	-	C	C	B	B	B	U	C	A

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	Chemicals									
Cumene	-	-	-	-	-	-	-	-	-	A
Cyclohexane	A	-	A	A	A	A	A	U	A	A
Cyclohexanol	-	-	-	-	-	-	-	U	B	A
Cyclohexanone	-	-	-	-	-	-	-	B	U	U
p-Cymene	-	-	-	-	-	-	-	-	-	A
Decalin	-	-	-	-	-	-	-	-	-	A
Decane	-	-	-	-	-	-	-	-	A	B
Denatured Alcohol	-	-	-	-	-	-	-	A	A	A
Detergent Solutions	-	-	-	-	-	-	-	A	A	A
Developing Fluids	-	-	-	-	-	-	-	B	A	A
Diacetone	-	-	-	-	-	-	-	A	-	U
Diacetone Alcohol	A	-	A	A	A	A	A	A	U	-
Dibenzyl Ether	-	-	-	-	-	-	-	B	U	-
Dibenzyl Sebecate	-	-	-	-	-	-	-	B	-	B
Dibutyl Amine	-	-	-	-	-	-	-	U	U	U
Dibutyl Ether	-	-	-	-	-	-	-	C	C	C
Dibutyl Phthalate	-	-	-	-	-	-	-	A	U	B
Dibutyl Sebecate	-	-	-	-	-	-	-	B	U	B
O-Dichlorobenzene	-	-	-	-	-	-	-	U	U	A
Dichloro-Isopropyl Ether	-	-	-	-	-	-	-	C	U	C
Dicyclohexylamine	-	-	-	-	-	-	-	-	C	-
Diesel Oil	A	-	A	A	A	A	A	U	A	A
Diethylamine	A	-	A	A	A	A	A	B	C	U
Diethyl Benzene	-	-	-	-	-	-	-	U	U	A
Diethyl Ether	-	-	-	-	-	-	-	U	U	U
Diethylene Glycol	-	-	-	-	-	-	-	A	A	A
Diethyl Sebecate	-	-	-	-	-	-	-	B	U	B
Diisobutylene	-	-	-	-	-	-	-	-	B	A
Diisopropyl Benzene	-	-	-	-	-	-	-	U	U	A
Diisopropyl Ketone	-	-	-	-	-	-	-	A	U	U
Dimethyl Aniline	-	-	-	-	-	-	-	B	-	U
Dimethyl Formamide	-	-	-	-	-	-	-	-	B	U
Dimethyl Phthalate	-	-	-	-	-	-	-	B	U	B
Dinitrotoluene	-	-	-	-	-	-	-	U	U	C

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	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
A Recommended Little or Minor Effect										
B Minor to Moderate										
C Moderate to Severe Effect										
U Not Recommended										
- No Data Available										
Chemicals										
Diocetyl Phthalate	-	-	-	-	-	-	-	B	-	B
Diocetyl Sebecate	-	-	-	-	-	-	-	B	U	B
Dioxane	-	-	-	-	-	-	-	B	-	-
Dixolane	-	-	-	-	-	-	-	B	U	-
Dipentene	-	-	-	-	-	-	-	-	B	A
Diphenyl	-	-	-	-	-	-	-	-	-	A
Diphenyl Oxides	-	-	-	-	-	-	-	A	-	A
Dowtherm Oil	-	-	-	-	-	-	-	U	-	A
Dry Cleaning Fluids	B	-	C	B	A	A	B	U	C	A
Epichlorahydrin	-	-	-	-	-	-	-	B	-	U
Ethane	B	-	A	B	B	B	B	U	A	A
Ethanolamine	-	-	-	-	-	-	-	B	B	U
Ethyl Acetate	C	-	C	B	B	B	B	B	U	U
Ethyl Acetoacetate	-	-	-	-	-	-	-	B	U	U
Ethyl Acrylate	C	-	B	C	A	A	B	B	-	U
Ethyl Alcohol	B	-	B	B	B	B	B	A	A	A
Ethyl Benzene	-	-	-	-	-	-	-	U	U	A
Ethyl Benzoate	-	-	-	-	-	-	-	B	-	A
Ethyl Cellosolve	-	-	-	-	-	-	-	B	-	U
Ethyl Cellulose	-	-	-	-	-	-	-	B	-	U
Ethyl Chloride	-	-	-	-	-	-	-	A	A	A
Ethyl Chlorocarbonate	-	-	-	-	-	-	-	-	-	A
Ethyl Chloroformate	-	-	-	-	-	-	-	-	-	A
Ethyl Ether	-	-	-	-	-	-	-	C	C	U
Ethyl Formate	-	-	-	-	-	-	-	B	U	A
Ethyl Mercaptan	-	-	-	-	-	-	-	U	U	A
Ethyl Oxalate	-	-	-	-	-	-	-	A	U	A
Ethyl Pentochlorobenzene	-	-	-	-	-	-	-	U	C	A
Ethyl Silicate	-	-	-	-	-	-	-	A	A	A
Ethylene	-	-	-	-	-	-	-	-	A	A
Ethylene Chloride	-	-	-	-	-	-	-	C	-	A
Ethylene Chlorohydrin	-	-	-	-	-	-	-	-	U	A
Ethylene Diamine	-	-	-	-	-	-	-	A	A	U
Ethylene Dichloride	-	-	-	-	-	-	-	C	U	A

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	Chemicals									
Ethylene Glycol	B	A	B	B	B	B	B	A	A	A
Ethylene Oxide	B	-	A	B	B	B	B	C	U	U
Ethylene Trichloride	-	-	-	-	-	-	-	C	U	A
Fatty Acids	U	B	B	U	B	A	B	U	B	A
Ferric Chloride	U	-	U	U	U	U	U	A	A	A
Ferric Nitrate	U	U	U	U	C	C	C	A	A	A
Ferric Sulfate	U	U	U	U	B	B	C	A	A	A
Fish Oil	B	-	B	B	A	A	A	-	A	A
Fluoroboric Acid	-	-	-	-	-	-	-	A	A	-
Fluorine (Liquid)	-	-	-	-	-	-	-	C	-	B
Fluorobenzene	-	-	-	-	-	-	-	U	U	A
Fluorocarbon Oils	-	-	-	-	-	-	-	A	-	-
Fluorolube	-	-	-	-	-	-	-	A	A	B
Fluorinated Cyclic Ethers	-	-	-	-	-	-	-	A	-	-
Fluosilicic Acid	U	-	A	U	B	B	A	-	A	-
Formaldehyde	-	A	-	-	-	-	-	A	B	A
Formic Acid	U	A	B	U	C	B	B	A	B	C
Freon 11	-	-	-	-	-	-	-	U	A	A
Freon 12	-	-	-	-	-	-	-	B	A	B
Freon 13	-	-	-	-	-	-	-	A	A	A
Freon 21	-	-	-	-	-	-	-	U	U	U
Freon 22	-	-	-	-	-	-	-	A	U	U
Freon 31	-	-	-	-	-	-	-	A	U	U
Freon 32	-	-	-	-	-	-	-	A	A	C
Freon 112	-	-	-	-	-	-	-	U	B	A
Freon 113	-	-	-	-	-	-	-	U	A	B
Freon 114	-	-	-	-	-	-	-	A	A	B
Freon 115	-	-	-	-	-	-	-	A	A	B
Freon 142b	-	-	-	-	-	-	-	A	A	U
Freon 152a	-	-	-	-	-	-	-	A	A	U
Freon 218	-	-	-	-	-	-	-	A	A	A
Freon C316	-	-	-	-	-	-	-	A	A	-
Freon C318	-	-	-	-	-	-	-	A	A	A
Freon 13B1	-	-	-	-	-	-	-	A	A	A

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	Chemicals									
Freon 114B2	-	-	-	-	-	-	-	U	B	B
Freon 502	-	-	-	-	-	-	-	-	B	B
Freon TF	-	-	-	-	-	-	-	U	A	A
Freon T-WD602	-	-	-	-	-	-	-	B	B	A
Freon TMC	-	-	-	-	-	-	-	B	B	A
Freon T-P35	-	-	-	-	-	-	-	A	A	A
Freon TA	-	-	-	-	-	-	-	A	A	C
Freon TC	-	-	-	-	-	-	-	B	A	A
Freon MF	-	-	-	-	-	-	-	-	A	-
Freon BF	-	-	-	-	-	-	-	-	B	-
Fuel Oil	B	-	B	B	A	A	A	U	A	A
Fumaric Acid	-	-	-	-	-	-	-	-	A	A
Furan, Furfuran	-	-	-	-	-	-	-	C	U	-
Fufural	B	-	A	A	A	A	A	B	U	U
Gallic Acid	U	-	C	U	B	B	B	B	B	A
Gasoline	-	A	-	-	-	-	-	U	A	A
Gelatin	U	-	A	U	A	A	A	A	A	A
Glauber's Salt	-	A	-	-	-	-	-	B	-	A
Glucose	B	A	A	B	A	A	A	A	A	A
Glue	A	-	B	A	B	B	B	A	A	A
Glycerin	B	A	B	B	A	A	B	A	A	A
Glycols	B	-	B	B	B	B	B	A	B	A
Green Sulfate Liquor	-	-	-	-	-	-	-	A	B	A
Halowax Oil	-	-	-	-	-	-	-	U	U	A
N-Hexaldehyde	-	-	-	-	-	-	-	A	U	-
Hexane	B	-	B	B	B	B	B	U	A	A
N-Hexene-1	-	-	-	-	-	-	-	U	B	A
Hexyl Alcohol	-	-	-	-	-	-	-	C	A	A
Hydrazine	-	-	-	-	-	-	-	A	B	-
Hydraulic Oil (Petroleum)	B	-	B	A	A	A	A	U	A	A
Hydrobromic Acid	U	B<15%	U	U	U	U	C	A	U	A
Hydrochloric Acid (Hot) 37%	-	-	-	-	-	-	-	C	U	A
Hydrochloric Acid (Cold) 37%	-	-	-	-	-	-	-	A	B	A
Hydrocyanic Acid	C	C	U	C	A	A	C	A	B	A

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	Chemicals									
Hydrofluoric Acid (Conc.) Hot	-	B	-	-	-	-	-	U	U	B
Hydrofluoric Acid (Conc.) Cold	-	B	-	-	-	-	-	B	U	A
Hydrofluoric Acid - Anhydrous	-	B	-	-	-	-	-	B	-	-
Hydrofluosilicic Acid	U	B	A	U	C	C	B	A	B	A
Hydrogen Gas	-	-	-	-	-	-	-	A	A	A
Hydrogen Peroxide (90%)	-	C	-	-	-	-	-	C	U	B
Hydrogen Sulfide (Wet) (Cold)	-	U	-	-	-	-	-	A	U	U
Hydrogen Sulfide (Wet) (Hot)	-	U	-	-	-	-	-	A	U	U
Hydroquinone	-	-	-	-	-	-	-	-	C	U
Hypochlorous Acid	-	U	-	-	-	-	-	B	U	A
Iodine Pentafluoride	-	-	-	-	-	-	-	U	U	U
Iodoform	C	-	C	B	A	A	C	A	-	-
Isobutyl Alcohol	-	-	-	-	-	-	-	A	B	A
Isoactane	B	-	A	A	A	A	A	U	A	A
Isophorone	-	-	-	-	-	-	-	A	U	U
Isopropyl Acetate	-	-	-	-	-	-	-	A	U	U
Isopropyl Alcohol	B	-	B	B	B	B	B	A	B	A
Isopropyl Chloride	-	-	-	-	-	-	-	U	U	A
Isopropyl Ether	B	-	A	A	A	A	A	U	B	U
Kerosene	B	-	A	B	A	A	A	U	A	A
Lacquers	C	A	A	C	A	A	A	U	U	U
Lacquer Solvents	-	A	-	-	-	-	-	U	U	U
Lactic Acid	-	-	-	-	-	-	-	A	A	A
Lard	C	-	A	C	B	B	B	U	A	A
Lavender Oil	-	-	-	-	-	-	-	U	B	A
Lead Acetate	U	-	C	U	B	B	B	A	B	-
Lead Nitrate	-	-	-	-	-	-	-	A	A	-
Lead Sulfamate	-	-	-	-	-	-	-	A	B	A
Lime Bleach	-	-	-	-	-	-	-	A	A	A
Lime Sulfur	-	-	-	-	-	-	-	A	U	A
Lindol	-	-	-	-	-	-	-	A	-	B
Linoleic Acid	B	-	B	B	A	A	B	U	B	B
Linseed Oil	A	-	B	A	B	B	B	B	A	A
Liquefied Petroleum Gas	B	-	A	B	B	B	B	U	A	A

Material Selection Guide

	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
A Recommended Little or Minor Effect										
B Minor to Moderate										
C Moderate to Severe Effect										
U Not Recommended										
- No Data Available										
Chemicals										
Lubricating Oil	A	A	B	A	A	A	B	U	A	A
Lye	-	A	-	-	-	-	-	A	B	B
Magnesium Chloride	U	A	B	C	B	B	B	A	A	A
Magnesium Hydroxide	B	A	B	B	A	A	A	A	B	A
Magnesium Sulfate	B	A	B	B	B	B	B	A	A	A
Maleic Acid	B	-	B	B	B	B	A	C	-	A
Maleic Anhydride	-	-	-	-	-	-	-	C	-	A
Malic Acid	U	-	B	U	B	B	B	U	A	A
Mercuric Chloride	U	U	U	U	U	C	B	A	A	A
Mercury	A	-	U	A	A	A	B	A	A	A
Mesityl Oxide	-	-	-	-	-	-	-	B	U	U
Methane	B	-	A	B	B	B	B	U	A	A
Methyl Acetate	B	-	A	B	A	A	A	B	U	U
Methyl Acrylate	-	-	-	-	-	-	-	B	U	U
Methylacrylic Acid	-	-	-	-	-	-	-	B	-	B
Methyl Alcohol	B	-	B	B	B	B	A	A	A	C
Methyl Bromide	-	-	-	-	-	-	-	-	B	A
Methyl Butyl Ketone	-	-	-	-	-	-	-	A	U	U
Methyl Cellosolve	B	-	A	B	A	A	B	B	-	U
Methyl Chloride	B	-	A	B	B	A	B	C	U	A
Methyl Cyclopentane	-	-	-	-	-	-	-	U	-	A
Methylene Chloride	B	-	A	B	A	A	B	U	U	B
Methyl Ethyl Ketone	A	-	A	A	A	A	A	A	U	U
Methyl Formate	C	-	A	C	B	B	B	A	U	U
Methyl Isobutyl Ketone	-	-	-	-	-	-	-	C	U	U
Methyl Methacrylate	-	-	-	-	-	-	-	U	U	U
Methyl Oleate	-	-	-	-	-	-	-	B	U	A
Methyl Salicylate	-	-	-	-	-	-	-	B	-	-
Milk	U	-	A	U	A	A	A	A	A	A
Mineral Oil	B	-	B	B	A	A	A	U	A	A
Monochlorobenzene	U	-	U	U	U	U	C	U	U	A
Monomethyl Aniline	-	-	-	-	-	-	-	-	U	B
Monoethanolamine	-	-	-	-	-	-	-	B	U	U
Monoethylether	-	-	-	-	-	-	-	A	A	-

Material Selection Guide

A Recommended Little or Minor Effect B Minor to Moderate C Moderate to Severe Effect U Not Recommended - No Data Available	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
	Chemicals									
Monovinyl Acetylene	-	-	-	-	-	-	-	A	A	A
Mustard Gas	-	-	-	-	-	-	-	A	-	-
Naptha	B	A	B	B	B	B	B	U	C	A
Napthalene	B	-	B	A	B	B	B	U	U	A
Napthenic Acid	-	-	-	-	-	-	-	U	B	A
Natural Gas	-	A	-	-	-	-	-	U	A	A
Neatsfoot Oil	-	-	-	-	-	-	-	B	A	A
Neville Acid	-	-	-	-	-	-	-	B	C	A
Nickel Acetate	-	-	-	-	-	-	-	A	B	U
Nickel Chloride	U	B	U	U	B	B	B	A	A	A
Nickel Sulfate	-	B	-	-	-	-	-	A	A	A
Niter Cake	-	-	-	-	-	-	-	A	A	A
Nitric Acid - Conc.	-	U	-	-	-	-	-	C	U	A
Nitric Acid- Dilute	-	U	-	-	-	-	-	B	U	A
Nitric Acid - Red Fuming	-	U	-	-	-	-	-	U	U	C
Nitrobenzene	B	-	U	B	B	B	B	U	U	B
Nitrobenzine	-	-	-	-	-	-	-	C	-	A
Nitroethane	-	-	-	-	-	-	-	B	U	U
Nitromethane	-	-	-	-	-	-	-	B	U	U
Nitrogen	A	A	A	A	A	A	A	A	A	A
Nitrogen Tetroxide	-	-	-	-	-	-	-	C	U	U
Octadecane	-	-	-	-	-	-	-	U	A	A
N-Octane	-	-	-	-	-	-	-	U	-	A
Octachlorotoluene	-	-	-	-	-	-	-	U	U	A
Octyl Alcohol	-	-	-	-	-	-	-	A	B	A
Oleic Acid	C	A	B	C	B	B	B	B	C	B
Oleum Spirits	C	-	B	B	B	B	B	-	B	A
Olive Oil	B	A	B	B	A	A	A	B	A	A
O-Dichlorobenzene	-	-	-	-	-	-	-	-	U	A
Oxalic Acid	U	-	B	U	B	B	B	A	B	A
Oxygen - Cold	-	B	-	-	-	-	-	A	B	A
Oxygen - 200 - 400°	-	-	-	-	-	-	-	U	U	B
Ozone	-	-	-	-	-	-	-	A	U	A
Paint Thinner, Duco	-	-	-	-	-	-	-	U	-	B

Material Selection Guide

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	Chemicals									
Palmitic Acid	C	-	B	C	B	B	B	B	A	A
Peanut Oil	-	-	-	-	-	-	-	C	A	A
Perchloric Acid	-	-	-	-	-	-	-	B	-	A
Perchloroethylene	B	-	C	B	A	A	B	U	C	A
Petroleum - Below 250	-	A	-	-	-	-	-	U	A	A
Petroleum - Above 250	-	-	-	-	-	-	-	U	C	B
Phenol	U	B	B	U	B	B	B	B	-	A
Phenylbenzene	-	-	-	-	-	-	-	U	U	A
Phenyl Ethyl Ether	-	-	-	-	-	-	-	U	U	-
Phenyl Hydrazine	-	-	-	-	-	-	-	C	U	A
Phorane	-	-	-	-	-	-	-	B	-	-
Phosphoric Acid - 20%	-	B	-	-	-	-	-	A	B	A
Phosphoric Acid - 45%	-	B	-	-	-	-	-	B	U	A
Phosphorous Trichloride	-	-	-	-	-	-	-	A	U	A
Pickling Solution	-	A	-	-	-	-	-	C	-	B
Picric Acid	U	-	B	U	B	B	A	B	B	A
Pinene	-	-	-	-	-	-	-	U	B	A
Pine Oil	B	-	B	B	A	A	A	U	B	A
Piperidine	-	-	-	-	-	-	-	U	U	U
Plating Solution - Chrome	-	-	-	-	-	-	-	A	-	A
Plating Solution - Others	-	-	-	-	-	-	-	A	A	A
Polyvinyl Acetate Emulsion	-	-	-	-	-	-	-	A	-	-
Potassium Acetate	-	-	-	-	-	-	-	A	B	U
Potassium Chloride	B	A	B	C	C	C	B	A	A	A
Potassium Cupro Cyanide	-	-	-	-	-	-	-	A	A	A
Potassium Cyanide	B	U	U	B	B	B	B	A	A	A
Potassium Dichromate	C	-	U	C	B	B	B	A	A	A
Potassium Hydroxide	C	A	U	C	B	B	B	A	B	B
Potassium Nitrate	B	B	B	B	B	B	B	A	A	A
Potassium Sulfate	C	A	B	B	B	B	B	A	A	A
Producer Gas	B	-	B	B	B	B	A	U	A	A
Propane	B	A	A	B	B	B	B	U	A	A
Propyl Acetate	-	-	-	-	-	-	-	B	U	U
N-Propyl Acetate	-	-	-	-	-	-	-	A	U	U

Material Selection Guide

A Recommended Little or Minor Effect B Minor to Moderate C Moderate to Severe Effect U Not Recommended - No Data Available	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
	Chemicals									
Propyl Alcohol	B	-	A	B	A	A	A	A	A	A
Propyl Nitrate	-	-	-	-	-	-	-	B	-	U
Propylene	-	-	-	-	-	-	-	U	U	A
Propylene Oxide	-	-	-	-	-	-	-	B	-	-
Pyranol	-	-	-	-	-	-	-	U	A	A
Pydrauls	-	-	-	-	-	-	-	B	U	A
Pyridine	-	-	-	-	-	-	-	B	U	U
Pyroligenous Acid	-	-	-	-	-	-	-	B	-	-
Pyrrole	-	-	-	-	-	-	-	C	U	-
Radiation	-	-	-	-	-	-	-	B	B	U
Rapeseed Oil	-	-	-	-	-	-	-	A	B	A
Red Oil	-	A	-	-	-	-	-	U	A	A
Sal Ammoniac	-	U	-	-	-	-	-	A	A	A
Salicyclic Acid	U	-	C	U	A	A	A	A	A	A
Salt Water	-	-	-	-	-	-	-	A	A	A
Sewage	-	-	-	-	-	-	-	B	A	A
Silicate Esters	-	-	-	-	-	-	-	U	B	A
Silicone Greases	-	-	-	-	-	-	-	A	A	A
Silicone Oils	-	-	-	-	-	-	-	A	A	A
Silver Nitrate	U	-	U	U	B	B	U	A	B	A
Skydrol 500	-	-	-	-	-	-	-	A	U	U
Skydrol 7000	-	-	-	-	-	-	-	A	U	B
Soap Solutions	-	A	-	-	-	-	-	A	A	A
Soda Ash	-	-	-	-	-	-	-	A	A	A
Sodium Acetate	C	-	B	C	B	B	C	A	B	U
Sodium Bicarbonate	C	A	B	C	B	B	B	A	A	A
Sodium Bisulfite	-	-	-	-	-	-	-	A	A	A
Sodium Borate	C	A	B	C	B	B	B	A	A	A
Sodium Chloride	C	A	B	C	B	B	A	A	A	A
Sodium Cyanide	B	C	U	B	B	B	B	A	A	A
Sodium Hydroxide	-	A	-	-	-	-	-	A	B	B
Sodium Hypachlorite	-	-	-	-	-	-	-	B	B	A
Sodium Metaphosphate	B	-	C	B	A	A	A	A	A	A
Sodium Nitrate	B	B	B	B	B	B	B	A	B	-

Material Selection Guide

A Recommended Little or Minor Effect B Minor to Moderate C Moderate to Severe Effect U Not Recommended - No Data Available	Ductile Iron	Nickel Alum. Bronze	Bronze	Carbon Steel	SST 303	SST 316	Monel	Ethylene Propylene	Buna-N	Viton
	Chemicals									
Sodium Perborate	B	B	B	B	B	B	B	A	B	A
Sodium Peroxide	C	C	U	C	B	B	B	A	B	A
Sodium Phosphate	C	A	C	C	B	B	B	A	A	A
Sodium Silicate	B	A	B	B	B	B	B	A	A	A
Sodium Sulfate	B	A	B	B	B	A	A	A	A	A
Sodium Thiosulfate	B	-	B	B	A	A	A	A	B	A
Soybean Oil	C	-	B	C	A	A	A	C	A	A
Stannic(ous) Chloride	U	-	U	U	U	C	C	B	A	A
Steam Under 300° F	-	A	-	-	-	-	-	A	U	U
Steam Over 300° F	-	-	-	-	-	-	-	B	U	U
Stearic Acid	C	-	C	C	B	B	B	B	B	-
Stoddard Solvent	B	-	B	B	B	B	B	U	A	A
Styrene	B	-	A	A	A	A	A	U	U	B
Sucrose Solution	-	-	-	-	-	-	-	A	A	-
Sulfite Liquors	-	-	-	-	-	-	-	B	B	A
Sulfur	C	C	U	C	B	B	A	A	U	A
Sulfur Chloride	-	U	-	-	-	-	-	U	C	A
Sulfur Dioxide	B	B	B	B	A	A	A	A	U	A
Sulfur Hexafluoride	-	-	-	-	-	-	-	A	A	A
Sulfur Trioxide	B	-	B	B	A	A	A	B	U	A
Sulfuric Acid (Dilute)	-	A	-	-	-	-	-	B	U	A
Sulfuric Acid (Concentrated)	-	-	-	-	-	-	-	B	U	A
Sulfuric Acid (20% Oleum)	-	-	-	-	-	-	-	U	U	A
Sulfurous Acid	U	B	C	U	B	B	U	B	B	A
Tannic Acid	C	A	B	C	B	B	B	A	A	A
Tar, Bituminous	-	-	-	-	-	-	-	U	B	A
Tartaric Acid	U	A	A	U	B	B	B	B	A	A
Terpineol	-	-	-	-	-	-	-	C	B	A
Tertiary Butyl Alcohol	-	-	-	-	-	-	-	B	B	A
Tertiary Butyl Catechol	-	-	-	-	-	-	-	B	U	A
Tertiary Butyl Mercaptan	-	-	-	-	-	-	-	U	U	A
Tetrabromomethane	-	-	-	-	-	-	-	U	U	A
Tetrabutyl Titanate	-	-	-	-	-	-	-	A	B	A
Tetrachloroethylene	-	-	-	-	-	-	-	U	U	A

Material Selection Guide

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	Chemicals									
Tetraethyl Lead	C	-	B	C	B	B	A	U	B	A
Tetrahydrofuran	-	-	-	-	-	-	-	B	-	U
Tetralin	-	-	-	-	-	-	-	U	U	A
Thionyl Chloride	-	-	-	-	-	-	-	U	-	A
Titanium Tetrachloride	-	-	-	-	-	-	-	U	C	A
Toluene	-	A	-	-	-	-	-	U	U	A
Toluene Diisocyanate	-	-	-	-	-	-	-	A	-	-
Transformer Oil	B	-	B	A	A	A	A	U	A	A
Transmission Fluid Type A	-	-	-	-	-	-	-	U	A	A
Triacetin	-	-	-	-	-	-	-	A	B	U
Tributoxy Ethyl Phosphate	-	-	-	-	-	-	-	A	U	A
Tributyl Phosphate	A	-	A	A	A	A	A	A	U	U
Tributyl Mercaptan	-	-	-	-	-	-	-	U	U	A
Trichloroethane	-	-	-	-	-	-	-	U	U	A
Trichloroacetic Acid	-	-	-	-	-	-	-	B	B	C
Trichloroethylene	C	B	B	B	B	B	A	U	C	A
Tricresyl Phosphate	-	-	-	-	-	-	-	A	U	B
Triethanol Amine	-	-	-	-	-	-	-	B	C	U
Triethyl Aluminum	-	-	-	-	-	-	-	-	-	B
Triethyl Borane	-	-	-	-	-	-	-	-	-	A
Trinitrotoluene	-	-	-	-	-	-	-	U	U	B
Trioctyl Phosphate	-	-	-	-	-	-	-	A	U	B
Triaryl Phosphate	-	-	-	-	-	-	-	A	U	A
Tung Oil	B	-	B	B	A	A	C	U	A	A
Turbine Oil	-	-	-	-	-	-	-	U	B	A
Turpentine	B	A	B	B	B	B	B	U	A	A
Unsymmetrical Dimethyl (Hydrazine) (UDMH)	-	-	-	-	-	-	-	A	B	U
Varnish	C	A	A	C	A	A	A	U	B	A
Vegetables Oils	B	A	B	B	A	A	B	A	A	A
Versilube	-	-	-	-	-	-	-	A	A	A
Vinegar	U	-	B	U	A	A	A	A	B	A
Vinyl Chloride	-	-	-	-	-	-	-	B	-	A
Wagner 21B Fluid	-	-	-	-	-	-	-	A	C	U
Water	-	A	-	-	-	-	-	A	A	A

Material Selection Guide

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	Chemicals									
Whiskey, Wines	U	A	A	U	A	A	A	A	A	A
White Pine Oil	-	-	-	-	-	-	-	U	B	A
White Oil	-	-	-	-	-	-	-	U	A	A
Wood Oil	-	-	-	-	-	-	-	U	A	A
Xylene	B	A	A	B	A	A	A	U	U	A
Xylidenes	-	-	-	-	-	-	-	U	C	U
Zeolites	-	-	-	-	-	-	-	A	A	A
Zinc Acetate	-	-	-	-	-	-	-	A	B	U
Zinc Chloride	C	B	U	U	U	U	B	A	A	A
Zinc Sulfate	U	B	B	U	B	B	B	A	A	A

Diaphragm Temperature and Pressures Ratings

Material	Max Temperature	
	°F	°C
Buna-N (NBR)	180°	82°
EPDM	210°	99°
Viton	210°	99°
Ballistic Nylon	180°	82°

Diaphragm Thickness	Max Working Pressure (psi)	Approximate Mullen's Burst Pressure (psi)
0.188"	740	>2000
0.125"	600	1000
0.050"	450	700

Main Valve Pressure Ratings (psi)

Material	150 Class	300 Class	Threaded	Groove	PN 16	PN 25
Ductile Iron*	250	640	640	640	232	362
Bronze	225	500	500	500	232	362
Carbon Steel	285	740	740	740	232	362
Stainless Steel	285	740	740	740	232	362

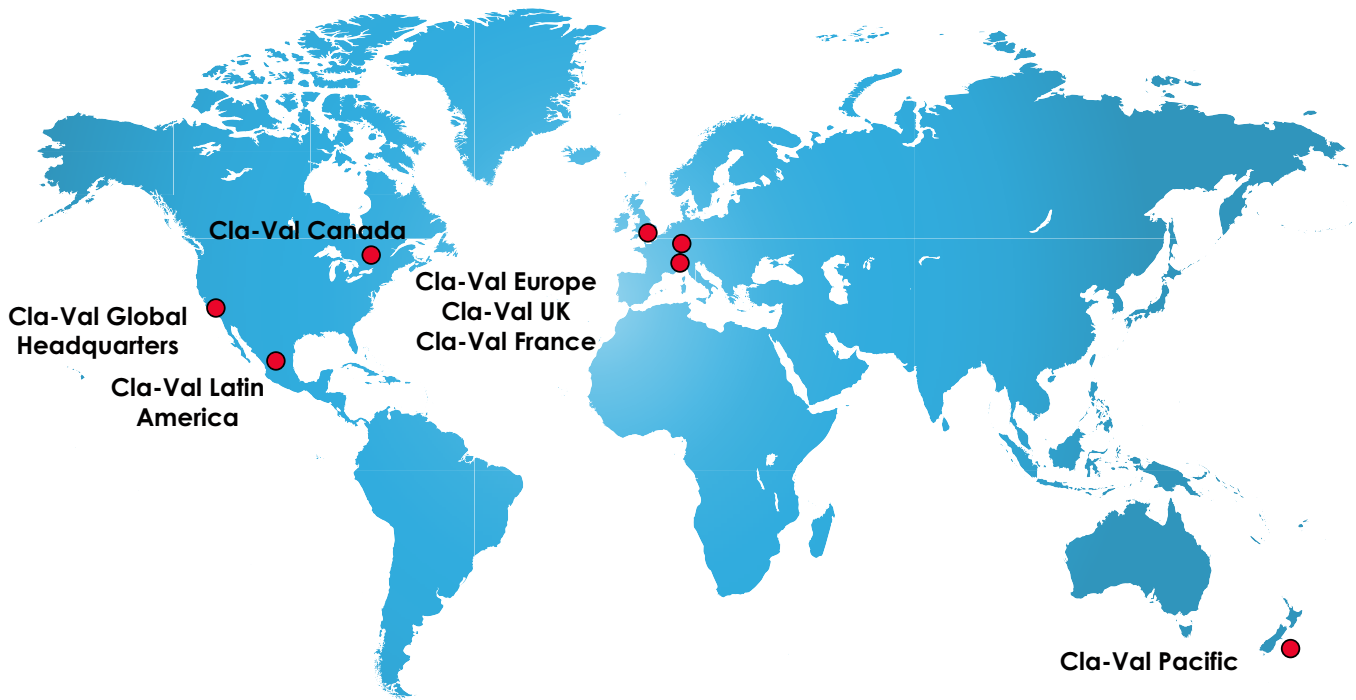
* Max temperature rating for DI with KC Fusion Bond Epoxy Coating is 200°F

Note: Maximum application pressure is 400psi for a 300 class valve.

High Differential Pressure:

Standard Buna-N disc material has a 90 shore durometer hardness and is not an overriding concern in high differential applications. When the maximum operating differential exceeds **300 psid**, a ultra-high molecular weighted polyethylene (UHMW-PE) disc may be an option. Caution must be used when considering UHMW-PE polyethylene discs on valve applications; where drip tight valve closure is required. i.e. relief valves, on/off valves. The extremely hard UHMW-PE disc typically has an unevenness that causes the disc not to sit properly in the retainer or flat onto the seat surface, potentially allowing valve leakage and preventing a drip tight shutoff.

CLA-VAL *Material Selection Guide*



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